Perspectives on the Need for Improved (Pediatric) Formulations

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Meropenem 500 mg Vial Dose for premature neonate: 10 mg/kg x 0.5 kg = 5 mg



Hydroxyurea 500 mg capsule Dose for 9-month old with Sickle Cell Anemia: 20 mg/kg QD x 8 kg = 160 mg



Isotretinoin 10 mg capsule Dose for 2-year old with neuroblastoma: 80 mg/m² PO BID x 0.5 m² = 40 mg PO BID



Pediatric formulations 2019







Some Drugs in Need of Reformulation

- Baclofen
- Hydroxyurea
- Prednisone (taste)
- 6-mercaptopurine, methotrexate
- Liquid-stable L-thyroxine
- Albendazole
- Isotretinoin
- Isoniazid

Albendazole

DOSAGE AND ADMINISTRATION

Patients weighing 60 kg or greater, 400 mg twice daily; less than 60 kg, 15 mg/kg/day in divided doses twice daily (maximum total daily dose 800 mg). ALBENZA tablets should be taken with food.



Albendazole 200mg Tablet

This medicine is a white, round tablet imprinted with "C237". and is manufactured by Cipla USA, Inc

Current Methods of Making Pediatric Formulations

- Tablet splitting
- Tablet crushing, adding to liquids/soft foods



Tablet Splitting of a Narrow Therapeutic Index Drug: A case with levothyroxine sodium

Shah RB, Collier JS, Sayeed VA, Bryant A, Habib MJ, Khan MA. AAPS Pharm Sci Tech 2010; 11(3):1359-1367.



Fig. 2. Marketed levothyroxine tablets (L-3) cut with hand and tablet splitter. Tablet splitter produced more fragments for all the tablets (only figure for L-3 is shown here)



rig. 4. NIR chemical images of marketed levothyroxine sodium tablets (L-1 to L-5) with factor index of levothyroxine sodium

DOI: 10.1208/s12249-010-9515-8

Ideal Oral Pediatric Dosage Form

- Tasteless/taste-masked
- With minimal excipients
- In flexible dosage increments
- Orally dissolvable, or easy to swallow or dissolve in small amount of liquid
- Heat, humidity and light stable

Industrial Pharmacy Division of Pharmaceutical Chemistry and Technology Faculty of Pharmacy University of Helsinki Finland

Improving the Palatability of Minitablets for Feline Medication

by

Jaana Hautala

ACADEMIC DISSERTATION

To be presented, with the permission of the Faculty of Pharmacy of the University of Helsinki, for public examination in Auditorium 2041 at Biocenter 2 (Viikinkaari 5E, Helsinki) on March 31st 2017, at 12.00 noon.

Helsinki 2017

https://pdfs.semanticscholar.org/3ba8/a081f8fd90f526d60b4c07a23aa2b13050f3.pdf

NIH-FDA Inter-Agency Agreement: Pediatric Formulations Platform

https://www.nichd.nih.gov/research/supported/bpca/research-initiatives-collaborations

- Perform an **assessment of all commercially available products** to determine which have pediatric formulations.
- Determine what **technologies are publicly available**, how these technologies have been used, and for what types of products.
- Use prototypical drug products and computational methods to distinguish their molecular structure through characteristics such as solubility, permeability, light sensitivity, pH instability, heat instability, hygroscopic properties, and bitterness.
- Determine the best formulations technology for specific drug categories based on information from tasks 1–3.
- Produce prototype batches of selected drug products.

ZipDose® Technology Using 3D Printing: How It's Made



First, a powdered medicine is spread into a thin layer.



This selectively binds the particles logether in a thin, porous layer.



Then, a liquid is dropped onto the powder.



This process is repeated a specific number of times to add more layers based on the dosage, building the product from bottom to top.

The result is a porous drug product that disintegrates with just a sip of liquid.

www.Aprecia.com

FDA Approves First 3D-Printed Epilepsy Drug Experts Assess the Benefits and Caveats. Fitzgerald, Susan

Neurology Today. 15(18):26-27, September 17, 2015. DOI: 10.1097/01.NT.0000472137.66046.b5



3D printing



UPDATE: March 22, 2016

SPRITAM[®] (levetiracetam) tablets are now available. Read Aprecia Pharmaceuticals' annoucemnent.

Thermal Stabilization of Viral Vaccines in Low-Cost Sugar Films

Leung V, Mapletoft J, Zhang A, Lee A, Vahedi F, Chew M, Szewczyk A, Jahanshahi-Anbuhi S, Ang J, Cowbrough B, Miller MS, Ashkar A, Filipe CD> Nature Scientific Reports 2019; 9(7631) <u>https://www.nature.com/articles/s41598-019-44020-w</u>





Child

- Medication refusal due to taste,
- Inability to swallow tablets/capsules
- Disease relapse



Pharmacist

- Reformulation of solid oral dosage forms into liquids/suspensions
- Problem: Lack of stability data



Pediatrician

- Constraints in prescribing due to palatability, especially antibiotics
- Home drug reformulation by parents
- Disease relapse due to poor medication adherence (prednisone, antibiotics)



Mother

- Specific prescribing requests based on palatability: antibiotics
- Home drug reformulation
- Child's disease relapse due to poor medication adherence, need for more medical attention, missed work, school, sleep





Daughter

- Choking due to dental extractions
- Addition of medications to soft foods
- Compliance problems with liquids (taste) and solids (swallowing)
- Tablet crushing



Summary

- Technology has improved the capability to produce palatable and swallowable formulations
- Technology has not translated into much daily improvement in formulations, especially generics/offpatent drug products
- Availability of mini-tablets and oral dissolvable products, taste-masking, and new just-in-time technologies like 3D printing for small batches, would be a real improvement for children, adults, the elderly, physicians, and pets

Thank you

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